



# Castle Lifting Gear Ltd.

CASTLE WORKS, PORTERSFIELD ROAD, CRADLEY HEATH, WARLEY, WEST MIDLANDS B64 7BE

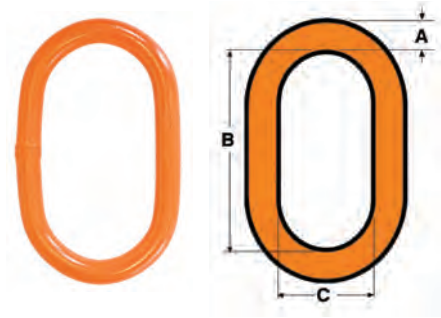
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## Grade 8 Master Links and Quad Assemblies

### Master Links BSEN 1677-4

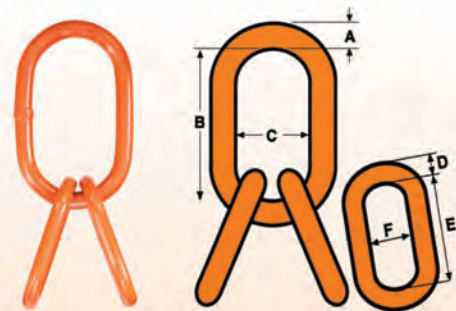
Certified to DNV 2.7-1, type approval No. S-5678



Part Code	Description	Description			W.L.L. Tonnes	Mass Kg
		A	B	C		
330.160	HA16ML	16	150	75	4.1	0.7
330.22S	HA22MS	22	162	90	8.83	1.5
330.220	HA22ML	22	270	140	5.8	2.3
330.250	HA25ML	25	270	140	8.83	3.3
330.28S	HA28MS	28	200	110	14.5	3.0
330.280	HA28ML	28	270	140	11.8	3.8
330.320	HA32ML	32	270	140	17.1	5.1
330.30	HA36ML	36	270	140	23.0	6.5
330.400	HA40ML	40	280	155	28.1	8.5
330.450	HA45ML	45	320	175	38.3	12.2
330.500	HA50ML	50	350	195	45.0	16.6
330.600	HA60ML	60	430	230	65.0	29.2
330.700	HA70ML	70	480	260	85.0	44.3
330.900	HA90ML	90	500	300	150.0	86.0
330.1200	HA120ML	120	610	410	250.0	197.0

### Quad Assemblies BSEN 1677-4

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Part Code	Description	Description						W.L.L. Tonnes	Mass Kg
		A	B	C	D	E	F		
350.160	HA16QA	16	150	75	13	90	50	4.1	1.3
350.220	HA22QA	22	162	90	20	140	70	8.83	3.6
350.230	HA23QA	22	270	140	16	150	75	5.8	3.8
350.250	HA25QA	25	270	140	20	140	70	8.83	5.3
350.260	HA26QA	28	270	140	20	140	70	11.8	5.9
350.280	HA28QA	28	200	110	22	140	70	14.5	5.5
350.320	HA32QA	32	270	140	26	185	90	17.1	9.7
350.360	HA36QA	36	270	140	28	190	100	23.0	11.9
350.400	HA40QA	40	280	155	32	200	110	28.1	16.4
350.450	HA45QA	45	320	175	36	225	125	38.3	23.5
350.500	HA50QA	50	350	195	40	260	130	45.0	32.3
350.600	HA60QA	60	430	230	50	350	195	65.0	63.9
350.700	HA70QA	70	480	260	60	410	220	85.0	102.6
350.900	HA90QA	90	500	300	70	400	200	150.0	164.0